https://doi.org/10.46813/2023-146-176 POSSIBILITES OF ISOTOPES PRODUCTION OF ¹⁵³Sm, ¹⁷⁵Yb, ¹⁸⁶Re AT THE ELECTRONIC ACCELERATOR

N.P. Dikiy¹, N.V. Krasnoselskiy², Yu.V. Lyashko¹, E.P. Medvedeva¹, D.V. Medvedev¹, V.L. Uvarov¹

¹National Science Center "Kharkov Institute of Physics and Technology", Kharkiv, Ukraine; ²S.P. Grigoriev Institute for Medical Radiology, Kharkiv, Ukraine E-mail: ndikiy@kipt.kharkov.ua

Photonuclear technology for producing osteotropic isotopes 153 Sm (T_{1/2} = 1.9 days, E_β = 0.8 MeV, $E_{\gamma} = 103.2 \text{ keV}$, ¹⁷⁵Yb (T_{1/2} = 4.2 days, $E_{\beta} = 0.5 \text{ MeV}$, $E_{\gamma} = 396.3 \text{ keV}$) and ¹⁸⁶Re (T_{1/2} = 3.8 days, $E_{\beta} = 1.1 \text{ MeV}$, $E_{v} = 137.2 \text{ keV}$ with using nanoparticles (50...80 nm) of oxides of these elements and the Szilard-Chalmers reaction to increase specific activity have been developed at the NSC KIPT electron accelerator. Such medical isotopes are not produced in Ukraine. The overall electron accelerator isotope yield when bremsstrahlung irradiated these samples with a maximum energy of 40 MeV and a current of 250 μ A for ¹⁸⁶Re and 13.5 MeV and a current of $500 \,\mu\text{A}$ for ¹⁵³Sm and ¹⁷⁵Yb has been shown to have the advantages of higher specific activity, negligible the content of impurities and does not require immobilization of radioactive waste in comparison with a reactor and a cyclotron. PACS: 87.23.-n; 92.40.Qk

INTRODUCTION

Bone metastases are a frequent complication in various tumors such as prostate, breast, lung often causing progressive pain [1]. Bone metastases in the skeleton occur in many patients with solid malignant tumors.

For the treatment of patients with bone metastases, various methods of treatment are used: surgical treatment, chemotherapy, external beam radiation therapy and radionuclide therapy [2, 3].

Recently, in various countries, in the treatment of patients with multiple metastases, radionuclide therapy has been actively used. The method is based on the ability of β-emitting drugs to accumulate in bone metastases. In world practice, for the palliative therapy of bone metastases, radiopharmaceuticals based on ¹⁵³Sm, ¹⁷⁵Yb, ⁸⁹Sr, ^{186,188}Re, ¹⁷⁷Lu, ⁹⁰Y, ^{32,33}P are now used. These radionuclides are delivered to pathological localization by various transport compounds based on bisphosphonate. In bisphosphonate the groups attached to central carbon atom determine their potency as anti-resorption drugs. There is a relationship between bisphosphonate's molecular structure and hydroxyapatite $- Ca_{10}(PO_4)_6(OH)_2 - the$ main bone mineral component. These compounds are fixed in the bone matrix instead of calcium.

The main optimal properties of radiopharmaceuticals for radionuclide therapy in bone metastases are as follows: 1 – high selective accumulation in metastases; 2 - rapid elimination from healthy tissue; 3 - maximumenergy of β -radiation from 0.5 to 2.0 MeV; 4 – path length of β -particles in tissues – up to 1 cm; 5 – the possibility of outpatient use; 6 - easy of production; 7 - convenience and stability of delivery.

A positive feature of radiopharmaceuticals with ¹⁵³Sm, ¹⁷⁵Yb, ¹⁸⁶Re isotopes is the presence of γ -radiation in their spectrum. The presence of γ -radiation makes it possible to obtain a scintigraphic image on a gamma camera and accurately determine the accumulation of the drug in metastases after the administration of the drug.

The physical characteristic of the isotopes ¹⁵³Sm, ¹⁷⁵Yb, ¹⁸⁶Re are as follows: ¹⁵³Sm ($T_{1/2} = 1.9$ days,

 $\begin{array}{l} E_{\beta}=0.8 \mbox{ MeV}, \ E_{\gamma}=103.2 \mbox{ keV}), \ ^{175} \mbox{Yb} \ (T_{1/2}=4.2 \mbox{ days}, \\ E_{\beta}=0.5 \ \ MeV, \ E_{\gamma}=396.3 \mbox{ keV}) \ \ and \ \ ^{186} \mbox{Re} \ \ (T_{1/2}=1.2 \mbox{ days}, \\ T_{1/2}=1.2 \mbox{ days}, \\ T_{1/2}=1.$ 3.8 days, $E_{\beta} = 1.1$ MeV, $E_{\gamma} = 137.2$ keV). These isotopes decay with the release of Auger electrons. The most intense internal conversion electrons are due to L-Auger electrons. There are L-Auger electrons with energy and intensity for 153 Sm E = 4.69 keV - 53.2%, 175 Yb E = 6.02 keV - 6.34%, and 186 Re E = 6.88 keV -6.48%. In other words, a synergistic effect of the action of Auger electrons and γ -radiation is possible.

1. NUCLEAR REACTIONS

Samarium is being used of natural isotopic distribu-tion. Prevalence of isotopes ¹⁴⁷Sm, ¹⁵²Sm, ¹⁵⁴Sm is 15.0, 26.7, 22.7%, respectively. The reaction ¹⁵²Sm(γ ,n) causes the production of ¹⁵¹Sm ($T_{1/2} = 90$ years) with low radiation. The reaction ¹⁴⁷Sm(γ ,n) leads to producing radiation. The reaction $Sin(\gamma,n)$ radia to $r^{146}Sm$ isotope with a half-life of $1.03 \cdot 10^8$ years through a decay Reaction $^{144}Sm(\gamma,n)^{143}Sm$ isotopes with low levels of radiation due to their $T_{1/2}$. Only ¹⁵³Sm from reaction ¹⁵⁴Sm(γ ,n) will significantly reduce the side effect of cancer therapy.

Along with $^{175}\mathrm{Yb}$ the $\gamma\text{-activation}$ of natural Yb produces other radionuclides (Table). In (γ,p) reactions ¹⁷³Tm with quickly decay, and ¹⁷²Tm with weak lowenergy gamma radiation form. Radionuclide ¹⁶⁷Tm which is formed from 168 Yb(0.13%) is very not much. Noticeable ¹⁶⁹Yb can be suppressed using a ¹⁷⁶Yb enriched target.

The medium activity ¹⁷⁵Yb isotope can be produced using thermal neutrons that bombard a natural target by the reaction 174 Yb(n, γ) or charged particles d ore 3 He from reactions 174 Yb(d,p), 176 Yb(d,t), and 176 Yb(³He, α). It was also found that 175 Yb (31 Ci/g) or (1145 GBq)

can be produced with 95% radionuclide purity (with a content of 3%) by irradiating a Yb₂O₃ target with thermal neutrons $3 \cdot 10^{13}$ n/cm²/s during 5 days [4]. Also, ¹⁷⁵Yb can be obtained on the basis of photonuclear reactions when an ytterbium target is irradiated during 1 h with a bremsstrahlung gamma radiation at an electron accelerator with an energy of 20 MeV [5]. In this case, the radiation of gamma photons ¹⁷⁵Yb is low-energy and has a low distribution.

The rather long lifetime of 175 Yb makes it possible to carry out transportation, labeling, and purification without a possible loss of isotope activity. β -emitter 175 Yb is able to selectively accumulate in the localization of metastases with increased mineralization and increased bone tissue metabolism.

Natural rhenium consists of two isotopes 185 Re(37.4%) and 187 Re(62.6%). The production of 186 Re is carried out at an electron accelerator using nuclear reaction 187 Re(γ ,n) 186 Re.

At the same time, the ¹⁸⁴Re radionuclide, which has significant activity, in the reaction ¹⁸⁵Re(γ ,n) is also produced. The use of a target highly enriched in ¹⁸⁷Re is required to prevent ¹⁸⁴Re. It is also possible to use the neutron generator which would lead to the production of not only ¹⁸⁶Re, but also ¹⁸⁸Re.

Isotope ¹⁸⁸Re gamma radiation has the most intense transition – 155.0 keV with a quantum yield of 14.9%. The most important future of preparation ¹⁸⁸Re based on them is the possibility by their generation production. The ¹⁸⁸W/¹⁸⁸Re generator has the advantage that the ¹⁸⁸Re isotope can be generated over a fairly long period due to $T_{1/2} = 69.4$ days isotope ¹⁸⁸W.

For the production of the generator isotope $^{188}\mbox{W}$ the reactors on the base of double neutron capture with a neutron density of ~ $3 \cdot 10^{15} \text{ cm}^{-2} \cdot \text{c}^{-1}$, and 186 W target with enrichment of up to 99.95% is used. As a result, for example, commercial generator ORNL (USA) 188 W/ 188 Re uses ~ 25 g tungsten and this causes difficulty to receivering 188 Re from chromatography columns. The specific activity ¹⁸⁸W in such a generator is 100...200 MBq/mg of tungsten. To do this, a silver-based cation/anion column is introduced into the generator, to reduce the volume of the mobile phase to 10...15 ml. The problems of using low concentrations of the specific activity tungsten, lead to the need to create new $^{188}W/^{188}Re$ generators, which simplify the design of the generator and its operation. A feature of the production of the $^{188}W/^{188}Re$ generator at electron accelerators is that the production of ^{188}W from reaction $^{192}Os(\gamma,\alpha)$ with a high specific activity can reach a theoretical specific activity of ~ 36.9 GBq/mg of tungsten [6].

The radiation of ¹⁸⁶Re β -particles is the most effective for targeted radiotherapy. Low-energy photons make it possible to simultaneously perform scintigraphy and dosimetric studies without the introduction of other isotopes, such as ^{99m}Tc.

To date, the production of isotopes of samarium, ytterbium and rhenium has not been established in Ukraine, despite the fact that each of these isotopes has proven itself in clinical practice as effective and safe. These isotopes have certain physiological properties, and specific biochemical and pharmacological advantages, which are of considerable interest for radionuclide diagnostics and therapy.

The purpose of that study was to evaluate the feasibility of producing the isotopes ¹⁵³Sm, ¹⁷⁵Yb, and ¹⁸⁶Re with high specific activity on an electron accelerator.

2. MATERIALS AND METHODS

Nanoparticles (50...80 nm) of Sm_2O_3 , Yb_2O_3 , and ReO_2 oxides were used as targets. Activation by bremsstrahlung radiation with energy of 13.5 MeV and current of 500 μ A on liner electron accelerator was carried out for Sm_2O_3 and Yb_2O_3 nanoparticles. ReO_2 nanoparticles were activated at energy of 40 MeV and current 250 μ A. After each exposure the targets were cooled for 24 h to get rid of the activity of short-lived impurities.

A classic method for increasing the specific radioactivity of accelerator-produced isotopes is the Szilard-Chalmers reactions [7]. Nanoparticles Sm₂O, Yb₂O₃, ReO₂ and nanoparticles clinoptilolite used as donor and acceptor, respectively.

The activity of isotopes obtained in reactions $^{154}Sm(\gamma,n)^{153}Sm$, $^{176}Yb((\gamma,n)^{175}Yb)$, and $^{187}Re(\gamma,n)^{186}Re$ in nanoparticles clinoptilolite measured by Ge(Li)-detector with volume 50 cm³ and with energy resolution 3.2 keV in the area of 1332 [8].

To reduce the influence of the background, the detector is equipped with three-layer Pb-Cu-Al protection. Standard amplitude spectrum processing programs processed the spectra obtained from the samples. The detection limit of the elements was $10^{-4}...10^{-7}$ % of the mass. Prior to analysis, the samples were prepared according to International Atomic Energy Agency (IAEA) Instruction [9].

3. RESULTS AND DISCUSSION

The spectrums of targets Sm, Yb, and Re are shown in the following figures. The lines registered on the spectrums are in table. The lines of gamma radiation of ¹⁵³Sm are observed in the spectrum (Fig. 1).



On the accelerator of electrons with energy 13.5 MeV and a current 500 μ A isotope ¹⁵³Sm can be produced ~ 1 Ci during the day by using a samarium ~ 40 g with a natural isotopic composition. In the target of similar mass, but enriched in ¹⁵⁴Sm the daily yield can attain 5 Ci for ¹⁵³Sm.

In the presents of the same parameters, the isotopes 175 Yb can be produced ~ 1.2 Ci during the day by using ytterbium ~ 30 g with a natural isotopic composition (Figs. 2, 3).

Radionuclide	Basic reactions	γ-lines keV		
$I_{1/2}$	(0/) 14	$(n_i \%)$		
$\operatorname{Sm}(Z=02)$ S	table $A(\%)$ 144	+(5.1), 147(15.0), (11.2), 140(12.8)		
	148	(11.3), 149(13.8), (26.7), 154(22.7)		
143 D	130(7.4), 132	(20.7), 134(22.7)		
Pm	143 Sm(γ ,n)-	742.(38.5)		
265D	$^{145}Sm(8.83M) >$			
152	¹⁴⁴ Sm(γ,p)			
¹⁵⁵ Sm	154 Sm(γ ,n)	69.7(4.85),		
46.27H		75.4(0.35),		
		83.4(0.20),		
		89.5(0.18),		
		97.4(0.85),		
		103.2(31.43),		
		172.9(0.08),		
		531.4(0.07),		
		533.3(0.04),		
		609.2(0.01)		
Yb (Z=70) S	table $A(\%)$: 168	(0.13), 170(3.05),		
	171	(14.3), 172(21.9),		
1/7	173(16.1), 174	(31.8), 176(12.7)		
¹⁶⁷ Tm	168 Yb(γ ,n)-	57.1(4.69),		
9.25 D	167 Yb(17.5M)->	207.8(41.02)		
	168 Yb(γ ,p)			
¹⁶⁹ Yb	170 Yb(γ ,n)	63.1(44.21),		
32.026 D		93.6(2.61),		
		109.8(17.47),		
		118.2(1.87),		
		130.5(11.31),		
		177.2(22.16),		
		198.0(35.8),		
		261.1(1.72),		
		307.7(10.06)		
¹⁷² Tm	173 Yb(γ ,p)	78.8(6.54)		
63.6 H				
¹⁷³ Tm	174 Yb(γ ,p)	398.9(87.9),		
8.24 H		461.4(6.86)		
¹⁷⁵ Yb	176 Yb(γ .n)	113.8(3.87),		
4.185 D	(1)/	137.7(0.235),		
		144.9(0.672),		
		251.5(0.17),		
		282.5(6.13),		
		396.3(13.2)		
Clinoptilolite – (NaK) ₄ CaAl ₆ Si ₃₀ O ₇₂ •24H ₂ O				
²⁴ Na	$^{27}\text{Al}(100\%)(n.\alpha)$	1369.(100.),		
14.96H	23 Na(100%)(n y)	2754.(99.9) -		
	110(10070)(11,7)	1022>1732.		
⁴³ K	44 Ca(2.086%)(v p)	372.8(86.8).		
22.3H	Cu(2.000/0)(1,p)	617.5(79.2)		
47Sc	48 Ca(0.185%)(v n)-	159.4(67.9)		
3.345D	$^{47}Ca(4.546D)$ ->	10/11(0/13)		
⁵⁶ Mn	55Mn(100%)(n v)	846 8(98 9)		
2 58H	57 Ee(2, 20%)(44, m)	0+0.0(90.9)		
87mc.	$FC(2.2\%)(\gamma,p)$	288 5(82 1)		
2 90211	$Sr(7.0\%)(\gamma,\gamma^{2})$	388.3(82.1)		
2.803H	$Sr(82.58\%)(\gamma,n)$			
Re $(Z=75)$ S	table A(%): $185(37)$.4), 187(62.6)		
	103 Re(γ ,2n)	162.3(23.3)		
70.0D	105			
¹⁸⁴ Re	185 Re(γ ,n)	111.2(17.14),		
38.0D		252.8(3.02),		

Table Lines reg	istered on the	spectrums
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		641.9(1.94),		
		769.8(0.67),		
		792.1(37.5),		
		894.8(15.6)		
		903.3(37.9),		
		1023.(0.52),		
		1275.(0.12)		
¹⁸⁶ Re	187 Re(γ .n)	122.6(0.56),		
90.64H		137.2(8.22)		
¹⁸⁸ Re	187 Re(n, γ)	155.0(14.95)		
16.98H				
Al cover foil and others				
²⁴ Na	27 Al(100%)(n, α)	1369.(100.)		
14.96H				
511	$e^+ + e^>$	511.		
40 K	40 K -> 40 Ar+ β^+	1461.(10.7)		
1 29E OV	F	· /		



In the target of similar mass, but enriched in 176 Yb the daily yield can attain 8 Ci for 175 Yb.





On a linear accelerator, it is possible to produce up to 30...40 Ci/day ¹⁸⁶Re with high specific activity at energy 40 MeV and current 250 μ A (Figs. 4, 5).

Note that recoil nuclei are stopped in the acceptorclinoptilolite from all these reactions $^{154}Sm(\gamma,n)^{153}Sm$, $^{176}Yb((\gamma,n)^{175}Yb \text{ and }^{187}Re(\gamma,n)^{186}Re.$

With an electron accelerator, it is possible to achieve a yield of isotopes ¹⁵³Sm, ¹⁷⁵Yb, and ¹⁸⁶Re higher activity and without impurities than with reactors and cyclotrons. For example, the total yield of the production ¹⁸⁶Re at the electron accelerator is 60 μ Ci/ μ A year to the

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in the region¹⁸⁶Re lines

CONCLUSIONS

The possibilities of the photonuclear production of isotopes $^{153}\text{Sm}, \, ^{175}\text{Yb}$, and ^{186}Re as medical radioisotopes produced by the reactions $^{154}\text{Sm}(\gamma,n)^{153}\text{Sm}, \, ^{176}\text{Yb}((\gamma,n)^{175}\text{Yb}, \text{ and }^{187}\text{Re}(\gamma,n)^{186}\text{Re}$ with using Szilard-Chalmers reaction was investigated. The nanoparticles $\text{Sm}_2\text{O}_3, \, \text{Yb}_2\text{O}_3, \, \text{ReO}_2$ and clinoptilolite nanoparticles were used the output of isotopes $^{153}\text{Sm}, \, ^{175}\text{Yb}$, and $^{186}\text{Re}.$

In NSC KIPT on the linear accelerator of electrons, the product of isotopes ¹⁵³Sm, ¹⁷⁵Yb, and ¹⁸⁶Re properties suggest for efficient use for pain palliation. These isotopes have been used for more than a decade around the world.

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МОЖЛИВОСТІ ВИРОБНИЦТВА ІЗОТОПІВ ¹⁵³Sm, ¹⁷⁵Yb, ¹⁸⁶Re НА ЕЛЕКТРОННОМУ ПРИСКОРЮВАЧІ

М.П. Дикий, М.В. Красносельський, Ю.В. Ляшко, О.П. Медведсва, Д.В. Медведсв, В.Л. Уваров

На електронному прискорювачі ННЦ ХФТІ розроблені фотоядерні технології одержання остеотропних ізотопів ¹⁵³Sm ($T_{1/2} = 1,9$ доби, $E_{\beta} = 0,8$ MeB, $E_{\gamma} = 103,2$ кеB), ¹⁷⁵Yb ($T_{1/2} = 4,2$ доби, $E_{\beta} = 0,5$ MeB, $E_{\gamma} = 396,3$ кеB) та ¹⁸⁶Re ($T_{1/2} = 3,8$ доби, $E_{\beta} = 1,1$ MeB, $E_{\gamma} = 137,2$ кеB) з використанням наночастинок (50...80 нм) оксидів цих елементів та реакції Сциларда-Чалмерса для підвищення питомої активності. В Україні такі медичні ізотопи не виробляються. Показано, що загальний вихід ізотопів на прискорювачі електронів при опроміненні цих зразків гальмівним випромінюванням з максимальною енергією 40 MeB і струмом 250 µA для ¹⁸⁶Re та 13,5 MeB і струмом 500 µA для ¹⁵³Sm та ¹⁷⁵Yb має такі переваги, як більш високу питому активність, незначний вміст домішок і не потребує іммобілізації радіоактивних відходів у порівнянні і з реактором та циклотроном.