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THE MODEL OF DESCRIPTION OF EXTRACTION OF URANIUM-235 AND URANIUM-238 ISOTOPES COMPLEXES IN A SUPERCRITICAL CARBON DIOXIDE LAYER HEATED FROM BELLOW

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The models and analytical solutions for description of the extraction of ²³⁵U and ²³⁸U isotopes complexes in case of availability of water microdrops located both in a uniform temperature field and in a non-uniform temperature field of the heated from bellow horizontal layer of the supercritical carbon dioxide are suggested. It has been indicated that in a uniform temperature field the efficiency of supercritical fluid extraction with carbon dioxide complexes of uranium isotopes reaches a maximum at the limit of water solubility in supercritical carbon dioxide. Theoretical calculations have demonstrated that the maximum concentration of ²³⁵U isotope complexes heated from below in a supercritical carbon dioxide layer reaches 1.2% and is observed near the lower layer boundary. The procedure for supercritical fluid extraction with carbon dioxide is described, in which the concentration of ²³⁵U isotope complexes in the supercritical fluid will be higher than the natural one.

INTRODUCTION

It is known that water plays an important role in supercritical fluid extraction with carbon dioxide (SFE- CO_2). The availability of macroquantities of added water facilitates the extraction of metal complexes into supercritical carbon dioxide (SC- CO_2) [1] or liquid CO_2 [2].

With no water the processes of extraction of metal complexes are missing at all [3].

Due to significant effect of the added water on the processes of SFE-CO₂, it should be noted that the molar fraction of water dissolved in SC-CO₂ at a temperature of 40 °C and an almost twofold increase in pressure (from 10 to 20 MPa) changes 1.36 times from 0.00428 to 0.0058 [4, 5].

Thus, proceeding from [4, 5] it is possible to determine the amount of water dissolved in SC-CO₂ which is required for carrying out SFE-CO₂, i.e. excess water does not enter SC-CO₂ and does not participate in the extraction.

In addition, it is shown in [6] that the full use of water dissolved in SC-CO₂ also provides efficient SFE- CO_2 . It is shown here that the dependence of SFE-CO₂ efficiency has a peak nature: with an increase in the amount of added water the extraction efficiency increases and reaches its maximum value when the amount of water is equal to the limit of its solubility in SC-CO₂. Further increase in the amount of added water leads to decreasing SFE-CO₂ efficiency. The determined dependence of the extraction efficiency on the amount of added water was physically substantiated using the principle of detailed balance formulated by A. Einstein through the example of two-level systems [6]. To describe the solubility of uranium complexes in SC-CO₂ concentrated in water microdrops together with pure water microdrops, a double two-level model is proposed. The results obtained from this model are in quantitative agreement with the experimental data, which indicates the adequacy of the proposed model.

Since the chemistry of metal complexing is the same for all its isotopes, it is of interest to study the CSFE- CO_2 complexes of metal isotopes. This study is legitimate due to the difference in water microdrops containing isotope complexes in terms of mass and probability of induced transitions between energy levels.

The aim of this work is to study the application of two-level systems to describe the spatially uniform distribution of complexes of 235 U and 238 U isotopes in SC-CO₂ layer heated from below.

MODEL OF DESCRIPTION OF EXTRA-CTION OF ²³⁵U AND ²³⁸U ISOTOPES COMPLEXES IN A LAYER OF SUPER-CRITICAL CARBON DIOXIDE IN THE PRESENCE OF WATER MICRODROPS IN A UNIFORM TEMPERATURE FIELD

Let us consider SFE-CO₂ of uranium complexes under the condition of maintaining a constant temperature of SC-CO₂ in its entire volume. In this case, there is no convective heat and mass transfer in the supercritical fluid and the probabilities of induced transitions are constant values independent of temperature.

It is known that the most notable quantities out of 16 isotopes of natural uranium are isotopes of 238 U (99.275%) and 235 U (0.720%) [7]. Therefore, we will consider uranium consisting of these two isotopes.

To describe SFE-CO₂ of uranium complexes consisting of 235 U and 238 U isotopes in the presence of water microdrops in a uniform temperature field the results of previous experimental and theoretical studies presented in [6] are applicable.

However, now to describe the SFE-CO₂ extraction

of the uranium complex consisting of ²³⁸U and ²³⁵U isotopes in the presence of water we will use a triple two-level system, the scheme of which is shown in Fig. 1. In this figure the index α takes the values e, κl or κ^2 , which means water drops with uranyl nitrate complex based on ²³⁸U + TBP isotope or water drops with uranyl nitrate complex based on $^{235}U + TBP$ isotope, respectively.

We believe that formation of particles of types $\kappa 1$ and κ^2 at level 2 is explained by the selective accumulation of uranyl nitrate complexes based on ²³⁸U + TBP isotope and uranyl nitrate complexes based on $^{235}U + TBP$ isotope in different water microdrops. This selectivity can be explained by the formation of associates in water microdroplets [6] and is indirectly confirmed in experiments [8]. Thus, based on the above, it can be argued that at level 2 the relative content of uranium isotopes in particles of types $\kappa 1$ and $\kappa 2$ should correspond to the natural one.





$$\mu_{12}^{\alpha} - down; \ \mu_{21}^{\alpha} - up; where \ \mu_{12}^{\alpha} = \mu_{21}^{\alpha}$$

As before [6], we believe that dissolved SC-CO₂ microdrops of types ε , $\kappa 1$ or $\kappa 2$ are accumulated at level 1. At level 2 microdroplets of types ε , $\kappa 1$ or $\kappa 2$ are concentrated, which held by a filter paper. We believe that the following relationship between the free of energies the levels is valid: $\varepsilon_1^{\scriptscriptstyle {\rm s}} \approx \varepsilon_1^{\kappa 1} \approx \varepsilon_1^{\kappa 2} > \varepsilon_2^{\scriptscriptstyle {\rm s}} \approx \varepsilon_2^{\kappa 1} \approx \varepsilon_2^{\kappa 2}.$

Induced transitions of microdrops of types $e, \kappa 1$ or κ^2 from level 2 to level 1 are independent and competing processes.

The independence of the induced transitions means no effect of two-level systems on one another.

The competition between the processes of induced transitions is due to the fact that the volume of level 1 is limited by the value $0.5 \cdot n_2^{\circ}(0)$ [6].

The isotopes ²³⁸U and ²³⁵U have very similar chemical properties. Therefore, they form the same chemical compound $UO_2(NO_3)_2$, which by addition of two TBP molecules forms a uranium complex $UO_{2}(NO_{2}) \cdot 2TE\Phi$ high soluble in SC-CO₂ [3], where $TE\Phi$ – tributyl phosphate. Selective release of uranium complexes with different isotopes by water microdrops and formation of microdrops of types $\kappa 1$ and $\kappa 2$ is apparently associated with formation of various supramolecular assemblies from these two isotopes [9] which arise as a result of spontaneous association [10, 11].

The probabilities of induced transitions of microdrops of types $\kappa 1$ and $\kappa 2$ [6] are higher than those of water microdrops \mathcal{B} ($\mu_{21}^{\kappa 1}, \mu_{21}^{\kappa 2} > \mu_{12}^{\ell}$). However, the latter will also fill the upper energy level 1 although slower while limiting the volume of possible location of microdrops $\kappa 1$ and $\kappa 2$.

The initial equations for describing the induced processes in independent two-level systems presented in Fig. 1 have the form [6]:

$$\begin{pmatrix} n_{1}^{\alpha} \end{pmatrix}' = \begin{pmatrix} n_{2}^{\alpha} - n_{1}^{\alpha} \end{pmatrix} \mu_{12}^{\alpha} N^{\alpha} = -\begin{pmatrix} n_{2}^{\alpha} \end{pmatrix}',$$

$$\begin{pmatrix} N^{\alpha} \end{pmatrix}' = -\begin{pmatrix} n_{2}^{\alpha} - n_{1}^{\alpha} \end{pmatrix} \mu_{12}^{\alpha} N^{\alpha}.$$
(1)

The solution of the system of equations (1) gives the following expression for the population of level 1 with microdrops of type α :

$$n_1^{\alpha}(t) = \frac{1}{2} n_2^{\alpha}(0) \left(1 - exp\left(-\gamma^{\alpha}t\right)\right), \qquad (2)$$

where $\gamma^{\alpha} = 2N_{0}^{\alpha}\mu_{12}^{\alpha}, N_{0}^{\alpha} = N^{\alpha}(0) - \frac{n_{2}^{\alpha}(0)}{2}, n_{1}^{\alpha}(0) = 0,$

 $N^{\alpha}(0) >> n_{2}^{\alpha}(0).$

It is easy to show that, when filling the top level, the inequation must be fulfilled:

$$\sum_{\alpha} n_2^{\alpha}(t) \leq \frac{1}{2} \sum_{\alpha} n_2^{\alpha}(0).$$
(3)

The limit ratio is valid for the number of microdrops of types $\kappa 1$ and $\kappa 2$ at level 1:

$$n_{1}^{\kappa 1}(t)\Big|_{t\to\infty} + n_{1}^{\kappa 2}(t)\Big|_{t\to\infty} \le \frac{1}{2} \Big(n_{2}^{\kappa 1}(0) + n_{2}^{\kappa 2}(0)\Big).$$
(4)

The effect of water microdrops *e* on the extraction efficiency of microdrops of type $\kappa 1$ can be described in another way. If assume $N^{\kappa 1} \approx N^{e} >> 1$, then it is easy to show from (9) that the following equation is valid:

$$\frac{dy}{dx} = \delta_1 \frac{y}{x},\tag{5}$$

where
$$y(t) = n_2^{\kappa_1}(t) - n_1^{\kappa_1}(t)$$
, $x(t) = n_2^{\kappa_2}(t) - n_1^{\kappa_1}(t)$,

 $\delta_1 = \mu_{12}^{\kappa_1} \left(\mu_{12}^{s} \right) > 1.$

The solution of equation (5) has the form [6]:

$$n_{1}^{\kappa 1}(t) = n_{2}^{\kappa 1}(t) - C_{1} \cdot \left| n_{2}^{s}(t) - n_{1}^{s}(t) \right|^{\delta_{1}}, \qquad (6)$$

 $C_1 = n_2^{\kappa 1}(0) (n_2^{\ell}(0))^{-\delta_1} > 0$ - the where integration constant.

It follows from equations (3), (6) that the efficiency of extraction of microdrops of type $\kappa 1$ in SC-CO₂ decreases with increasing the number of water microdrops *e*.

The same conclusion is valid for microdrops of type κ^2 with the only difference that constants C_1 and δ_1 in the expression (6) must have different values: $C_2 = n_2^{\kappa 2}(0) (n_2^{\kappa}(0))^{-\delta_2}$ and $\delta_2 = \mu_{12}^{\kappa 2} (\mu_{12}^{\kappa})^{-1}$ respectively.

The conclusion about the power-law dependence of the efficiency of uranium extraction on the water added to $SC-CO_2$ (5) is qualitatively confirmed by the experimental results [6].

It follows from equation (6) that the extraction

efficiency of microdrops of type $\kappa 1$, defines as difference in the number of water microdrops at the lower and upper energy levels $(n_2^{\kappa 1}(t) - n_1^{\kappa 1}(t))\Big|_{t\to\infty}$. If we take into account the experimental fact that the extraction efficiency of uranium complexes is a maximum when the amount of water is added to SC-CO₂ which corresponds to its solubility limit [6], then expression (5) can takes the form:

$$y_{1}(x) = y_{10} - C' \cdot |x - x_{10}|^{\mu_{1}}, \qquad (7)$$

where $y_1(x)$ – the extract yield (%); x – the amount of added water (µl); x_{10} – the limit of water solubility in SC-CO₂.

Optimization (7) according to the experimental data of SFE-CO₂ uranium complexes [6] gives the following values of constants: $y_{10} = 95.7$; $x_{10} = 53.6$; $C' = 2.2 \cdot 10^{-3}$; $\mu_1 = 2.46$. Thus, the theoretical value of the maximum extraction efficiency is about 96% and corresponds quantitatively to the experimentally measured value.

The obtained results to describe the efficiency of the extraction of microdrops of type $\kappa 1$ can also be used to describe the efficiency of the extraction of microdroplets of type $\kappa 2$, with the only difference being that constants y_{10} ; C'; μ_1 in (6) must be replaced by y_{20} ; C''; μ_2 respectively. However, to determine these constants it is necessary to carry out a series of experiments to reveal the dependence of the extraction efficiency of microdrops of type $\kappa 2$ on the amount of added water.

Summarizing the results of study of SFE-CO₂ complexes of ²³⁵U and ²³⁸U isotopes in the presence of water microdrops in a uniform temperature field we can draw the following conclusions:

– the use of a triple two-level model SFE-CO₂ of 235 U and 238 U isotopes complexes in the presence of water microdrops in a uniform temperature field has shown that the efficiency of their extraction increases with increasing the amount of water;

– the maximum efficiency of the extraction of complexes of isotopes 235 U and 238 U in the presence of water microdrops in a uniform temperature field is achieved for the amount of water at the limit of its solubility in SC-CO₂ and under the condition of its complete connection with complexes of uranium isotopes;

– for the amount of water exceeding the solubility limit in SC-CO₂ the efficiency of extraction of 235 U and 238 U isotopes complexes in the presence of water microdrops in a uniform temperature field decreases.

MODEL OF DESCRIPTION OF EXTRACTION OF ²³⁵U AND ²³⁸U ISOTOPES COMPLEXES IN A LAYER OF SUPERCRITICAL CARBON DIOXIDE HEATED FROM BELLOW IN THE PRESENCE OF WATER MICRODROPS

Consider a horizontal infinite layer of supercritical fluid bounded from above and below by horizontal

planes z = 0 and z = h. The temperature of the upper T_1 and lower T_2 ($T_2 > T_1$) boundaries of the layer is fixed. The axis z is oriented parallel to the direction of free fall acceleration and temperature rise. For simplicity of calculations we assume that the temperature gradient is constant:

$$\nabla T = \beta , \qquad (8)$$

where $\beta = \frac{T_2 - T_1}{h}$, \vec{e}_z – unit vector in the direction of the axis z; h – reactor height.

Heating from below the supercritical fluid layer should lead to convective mass transfer [12] in the form, for example, of a cylindrical convective cell [13], in the center of which the fluid moves from the lower boundary to the upper one with a constant velocity directed against the axis \mathcal{Z} and equal to -V. In addition, the numbers of quanta of fluid N^{α} and the probabilities of induced transitions μ_{12}^{α} will have a dependence on coordinate \mathcal{Z} in the uniform temperature field. Under such conditions the equations (1) are transformed to the form:

$$\frac{\partial n_1^{\alpha}}{\partial t} - V \frac{\partial n_1^{\alpha}}{\partial z} = \mu_{12}^{\alpha} (z) N^{\alpha} (n_2^{\alpha} - n_1^{\alpha}),$$

$$\frac{\partial n_2^{\alpha}}{\partial t} - V \frac{\partial n_2^{\alpha}}{\partial z} = -\mu_{12}^{\alpha} (z) N^{\alpha} (n_2^{\alpha} - n_1^{\alpha}),$$

$$\frac{\partial N^{\alpha}}{\partial t} - V \frac{\partial N^{\alpha}}{\partial z} = -\mu_{12}^{\alpha} (z) N^{\alpha} (n_2^{\alpha} - n_1^{\alpha}),$$
(9)

where index α still takes values e, $\kappa 1$, $\kappa 2$.

Let us find solutions to equations (8) in the simplest case, when the probabilities of induced transitions μ_{12}^{α} can be represented as linear functions in coordinate z:

$$\mu_{12}^{\alpha}\left(z\right) = \mu_{12}^{\alpha}\left(0\right)\left(1 + z\lambda^{\alpha}\right), \qquad (10)$$

where

$$\lambda^{\alpha} = \frac{1}{\mu_{12}^{\alpha}(0)} \frac{\partial \mu_{12}^{\alpha}(z)}{\partial z} \bigg|_{z=0} = \frac{\beta}{\mu_{12}^{\alpha}(0)} \frac{\partial \mu_{12}^{\alpha}(z)}{\partial T} \bigg|_{z=0}.$$

Let us consider the case when the frequencies of the induced transitions $\mu_{12}^{\alpha}(z)$ are positive functions of coordinate Z. This requirement imposes the condition that the parameter is positive $\lambda^{\alpha} : \lambda^{\alpha} > 0$.

The transition in the original equations (9) to variables $\xi_{\alpha}(z,t) = t\left(1 + \lambda_{\alpha}z + \frac{1}{2}\lambda_{\alpha}Vt\right)$ transforms them to the form:

$$\frac{\partial n_1^{\alpha}}{\partial \xi_{\alpha}} = \mu^{\alpha} N^{\alpha} \left(n_2^{\alpha} - n_1^{\alpha} \right),$$

$$\frac{\partial n_2^{\alpha}}{\partial \xi_{\alpha}} = -\mu^{\alpha} N^{\alpha} \left(n_2^{\alpha} - n_1^{\alpha} \right),$$

$$\frac{\partial N^{\alpha}}{\partial \xi_{\alpha}} = -\mu^{\alpha} N^{\alpha} \left(n_2^{\alpha} - n_1^{\alpha} \right),$$
(11)

where to simplify writing the notation $\mu^{\alpha} = \mu_{12}^{\alpha}(0)$ was introduced.

The choice of new variables in the form $\xi_{\alpha}(z,t)$ is associated with the fact that it allows to ensure the coincidence of level populations at the initial moment of time (t=0) for the system of equations (9) with the initial conditions of the system of equations (11) in new variables $\xi_{\alpha}(z,t) = 0$, i.e. $\xi_{\alpha}(z,0) = 0$.

Due to the mutual independence of the systems of equations of two-level systems for particles of type α , we will seek their solutions in the corresponding variable ξ_{α} .

There are six integrals to find solutions to the system of equations (11):

$$n_{1}^{\alpha}(\xi_{\alpha}) + n_{2}^{\alpha}(\xi_{\alpha}) = n_{10}^{\alpha} + n_{20}^{\alpha};$$

$$N^{\alpha}(\xi_{\alpha}) + n_{1}^{\alpha}(\xi_{\alpha}) = N_{0}^{\alpha} + n_{10}^{\alpha},$$
(12)

where $n_{10}^{\alpha} = n_1^{\alpha}(0), n_{20}^{\alpha} = n_2^{\alpha}(0), N_0^{\alpha} = N^{\alpha}(0) -$ constant values.

Using (12) it is easy to obtain solutions to the system of equations (11):

$$N^{\alpha}(\xi_{\alpha}) = \frac{N_{eq}^{\alpha}}{1 + \frac{n_{10}^{\alpha} - n_{20}^{\alpha}}{2N_{0}^{\alpha}} exp(-2\mu^{\alpha}N_{eq}^{\alpha}\xi_{\alpha})};$$

$$n_{1}^{\alpha}(\xi_{\alpha}) = \frac{\frac{n_{10}^{\alpha} + n_{20}^{\alpha}}{2} + \frac{n_{10}^{\alpha} - n_{20}^{\alpha}}{2} \left(1 + \frac{n_{10}^{\alpha}}{N_{0}^{\alpha}}\right) e^{-2\mu^{\alpha}N_{eq}^{\alpha}\xi_{\alpha}}}{1 + \frac{n_{10}^{\alpha} - n_{20}^{\alpha}}{2N_{0}^{\alpha}} e^{-2\mu^{\alpha}N_{eq}^{\alpha}\xi_{\alpha}}};$$
(13)

$$-\frac{n_{2}^{\alpha}\left(\xi_{\alpha}^{c}\right)=n_{10}^{\alpha}+n_{20}^{\alpha}-}{2}-\frac{n_{10}^{\alpha}+n_{20}^{\alpha}+\frac{n_{10}^{\alpha}-n_{20}^{\alpha}}{2}\left(1+\frac{n_{10}^{\alpha}}{N_{0}^{\alpha}}\right)exp\left(-2\mu^{\alpha}N_{eq}^{\alpha}\xi_{\alpha}\right)}{1+\frac{n_{10}^{\alpha}-n_{20}^{\alpha}}{2N_{0}^{\alpha}}exp\left(-2\mu^{\alpha}N_{eq}^{\alpha}\xi_{\alpha}\right)},$$

where $N_{eq}^{\alpha} = N_0^{\alpha} + \frac{n_{10}^{\alpha} - n_{20}^{\alpha}}{2}$ – equilibrium numbers of fluid quanta for particles of type α .

Let us consider solution (13) for populations of

levels 1 and 2 with particles of types $\kappa 1$ and $\kappa 2$ if conditions $n_{10}^{k1,k2} = 0$, $N_0^{k1,k2} >> n_2^{k1,k2}$ are satisfied. In this case, solutions (13) can be represented in a simplified form:

$$n_{1}^{\alpha}\left(\xi_{\alpha}\right) \approx \frac{n_{20}^{\alpha}}{2} \left(1 - exp\left(-2\mu^{\alpha}N_{eq}^{\alpha}\xi_{\alpha}\right)\right),\tag{14}$$

$$n_2^{\alpha}\left(\xi_{\alpha}\right) \approx \frac{n_{20}^{\alpha}}{2} \left(1 + \exp\left(-2\mu^{\alpha}N_{eq}^{\alpha}\xi_{\alpha}\right)\right). \tag{15}$$

Let us analyze these solutions.

It follows from expressions (15) that at level 2 the number of particles of type κ^2 at the initial moment of time t = 0 (here $\xi_{\kappa^2} = 0$) is equal to $n_{20}^{\kappa^2}$ and must correspond to the natural content: $n_{20}^{\kappa^2} \approx 0.72 \cdot 10^{-2} n_{20}^{\kappa 1}$.

As follows from expressions (14), that at a long extraction time $(t \rightarrow \infty)$, which is equivalent to large values ξ_{α} , the number of particles of type α at level 1 tends to half the value of their initial amount at level 2.

At sufficiently short times the expressions (14) show inhomogeneity of distribution of particles of type α along the coordinate z.

From (14) we determine the relative concentration of

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particles of type κ^2 at level 1 (%):

$$C_{1}^{\kappa^{2}}(z,t) = \frac{n_{1}^{\kappa^{2}}(\xi_{\kappa^{2}})}{n_{1}^{\kappa^{2}}(\xi_{\kappa^{2}}) + n_{1}^{\kappa^{1}}(\xi_{\kappa^{1}})} \approx \frac{0.72}{0.9928} \frac{1 - exp\left(-2\mu^{\kappa^{2}}N_{eq}^{\kappa^{2}}t\left(1 + \lambda_{\kappa^{2}}z + \frac{1}{2}\lambda_{\kappa^{2}}Vt\right)\right)}{1 - exp\left(-2\mu^{\kappa^{1}}N_{eq}^{\kappa^{1}}t\left(1 + \lambda_{\kappa^{1}}z + \frac{1}{2}\lambda_{\kappa^{1}}Vt\right)\right)}.$$
(16)

Calculation of concentration (16) at the values of dimensionless parameters $h\mu^{\kappa 1}N_{eq}^{\kappa 1}/V = 1.47$, $h\mu^{\kappa 2}N_{eq}^{\kappa 2}/V = 0.5$, $h\lambda_{\kappa 1} = 0.04$, $h\lambda_{\kappa 2} = 4.0$ shows that by the moment of time $t^{\kappa 2} = 0.046h/V$ a certain proportion of particles of type $\kappa 2$ move to level 1. The dashed line in Fig. 2 shows dependence (16) to the instant of time $t^{\kappa 2}$. The constant V can be determined from the condition that the extraction time is $t^{\kappa 2} = 30$ min, and the reactor height -h = 21.8, see [8].

Fig. 2 shows that the theoretical curve $C_1^{\kappa 2}(z, t^{\kappa 2})$ of concentration of particles of type $\kappa 2$ is in good agreement with the curve $C(z) = 0.3 + 0.85 \frac{z}{h}$ obtained experimentally in [8].

The practical application of the dependence (16) is that at the intermediate stages of SFE-CO₂ at $t \le t^{\kappa^2}$ an increase in the concentration of particles of type κ^2 relative to the natural one can be achieved in a certain volume of supercritical fluid.

To do this it is necessary at a time instant of SFE-CO₂ process equal to $t^{\kappa^2} = 0.046h/V$ to discharge the fluid located in the interval 0.6 < z/h < 1 into the receiving chamber at atmospheric pressure. In this case, the concentration of particles of type κ^2 included in the discharged fluid (the composition of these particles includes the isotope of ²³⁵U) will be higher than the natural one.

From (14) it follows that the spatial distribution of particles of type $\kappa 1$ at level 1 at the same time instant $t = t^{\kappa 2}$ is determined by the expression:

$$C_{1}^{\kappa 1}(z,t^{\kappa 2}) = \frac{99.28}{2} \left(1 - e^{-2\mu N_{eq}^{\kappa 1} t^{\kappa 2} \left(1 + \lambda_{\kappa 1} z + \frac{1}{2} \lambda_{\kappa 1} V t^{\kappa 2} \right)} \right)$$
(17)

and is of the order of 6.5%.



Fig. 2. Concentration of particles of type $\kappa^2 - C_1^{\kappa^2}(z,t^{\kappa^2})$ (dotted line) at level 1 at the time instant $t^{\kappa^2} = 0.046 \ h/V$. Solid line – experiment [8]

It follows from (16), (17) that at sufficiently short times of SFE-CO₂ the inhomogeneity of distribution of particles of type α along the coordinate Z appears. This inhomogeneity of particles distribution along the coordinate at short extraction times makes it possible to estimate the concentration of particles of types κ 1 and κ 2.

Thus, based on the results of studying the model proposed in the work for describing SFE-CO₂ complexes of 235 U and 238 U isotopes in a layer of supercritical carbon dioxide heated from below in the presence of water microdrops, the following conclusions can be drawn:

- a system of equations to describe the change in population levels by particles of type α in a layer of supercritical carbon dioxide heated from below is obtained and its solutions are found;

- it is shown that the frequencies of induced transitions of particles of type $\alpha - \mu_{12}^{\alpha}(z)$ are increasing functions of temperature *T*;

- the phenomenon of competition between particles of type α when they move to level 1 is described: more mobile and more numerous particles of type ϵ can move to this level faster, and, thereby, reduce the number of positions to which particles of types $\kappa 1$ or $\kappa 2$ profess;

- it is determined that at long extraction times $(t \rightarrow \infty)$ the number of particles of type α transited to level 1 tends to half the value of their initial amount at level 2;

- at relatively short extraction times $tV/h \approx 0.046$ the dependence of populations of the levels of particles of types $\kappa 1$ and $\kappa 2$ on coordinate Z is manifested;

- the maximum concentration of particles of type κ^2 reaches 1.2% and is observed near the heated boundary of the fluid layer;

– the procedure for SFE-CO₂ has been determined, in which the concentration of particles of type κ^2 included in the discharged fluid (the composition of these particles includes the isotope of ²³⁵U) will be higher than the natural.

CONCLUSIONS

A model for describing SFE-CO₂ complexes of ²³⁵U and ²³⁸U isotopes in a uniform temperature field in the presence of water microdrops is proposed. It is shown within the framework of this model that in a triple two-level model with a uniform temperature field the extraction efficiency of uranium isotope complexes increases with an increase in the amount of water and reaches a maximum for the amount of water at the limit of its solubility in SC-CO₂ and under the condition of its complete connection with complexes of uranium isotopes. The efficiency of extraction of ²³⁵U and ²³⁸U isotopes complexes in the presence of water microdrops in a uniform temperature field decreases for an amount of water exceeding the limit of solubility in SC-CO₂.

The multilevel model is proposed and the system of equations for describing SFE-CO₂ complexes of isotopes ²³⁵U and ²³⁸U in a layer of supercritical carbon dioxide heated from below is obtained in this paper also.

The condition when the frequencies of induced transitions of particles of type α are increasing functions of temperature *T* is considered.

The analytical solutions of the system of equations described the change in the population of level 1 by particles of type α in a layer of supercritical carbon dioxide heated from below are found within the framework of the proposed model.

The phenomenon of competition between the particles of type α during their transition to level 1 is described, which lies in the fact that more mobile and more numerous particles of type β can quickly move to this level and, thereby, reduce the number of positions to which particles of types $\kappa 1$ or $\kappa 2$ can profess.

The analysis of the obtained analytical solutions has shown that at long extraction times ($t \rightarrow \infty$) the number of particles of type α moved to level 1 tends to half the value of their initial amount at level 2. At relatively short extraction times $tV/h \approx 0.046$ the dependence of level populations on coordinate z appears.

It is shown that the maximum concentration of a particle of type κ^2 reaches 1.2% and is observed near the lower, heated boundary of the fluid layer.

The procedure for SFE-CO₂ carrying out when the concentration of particles of type κ^2 (the composition of these particles includes isotope ²³⁵U) in the supercritical fluid will be higher than the natural one has been determined.

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МОДЕЛЬ ОПИСАНИЯ ЭКСТРАКЦИИ КОМПЛЕКСОВ ИЗОТОПОВ УРАН-235 И УРАН-238 В ПОДОГРЕВАЕМОМ СНИЗУ СЛОЕ СВЕРХКРИТИЧЕСКОГО ДИОКСИДА УГЛЕРОДА

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Предложены модели и найдены аналитические решения для описания экстракции комплексов изотопов 235 U и 238 U при наличии микрокапель воды, находящихся как в однородном температурном поле, так и в неоднородном поле температуры подогреваемого снизу слоя сверхкритического диоксида углерода. Показано, что в неоднородном поле температур эффективность сверхкритической флюидной экстракции диоксидом углерода комплексов изотопов урана достигает максимума на пределе растворимости воды в сверхкритического диоксида углерода. Теоретическими расчетами показано, что в подогреваемом снизу слое сверхкритического диоксида углерода. Теоретическими расчетами показано, что в подогреваемом снизу слое сверхкритического диоксида углерода максимальная концентрация комплексов изотопов 235 U достигает величины 1,2% и наблюдается вблизи нижней границы слоя. Описан порядок проведения сверхкритической флюидной экстракции диоксидом углерода, при котором концентрация комплексов изотопа 235 U в сверхкритическом флюиде будет выше природной.

МОДЕЛЬ ОПИСУ ЕКСТРАКЦІЇ КОМПЛЕКСІВ ІЗОТОПІВ УРАН-235 І УРАН-238 У ШАРІ НАДКРИТИЧНОГО ДІОКСИДУ ВУГЛЕЦЮ, ЩО ПІДІГРІВАЄТЬСЯ ЗНИЗУ

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Запропоновано моделі та знайдено аналітичні розв'язки для опису екстракції комплексів ізотопів ²³⁵U і ²³⁸U при наявності мікрокрапель води, що знаходяться як в однорідному температурному полі, так і в неоднорідному температурному полі температур шару надкритичного діоксиду вуглецю, що підігрівається знизу. Показано, що в однорідному полі температур ефективність надкритичної флюїдної екстракції діоксидом вуглецю комплексів ізотопів урану досягає максимуму на межі розчинності води в надкритичному діоксиді вуглецю. Теоретичними розрахунками показано, що максимальна концентрація комплексів ізотопів ²³⁵U досягає величини 1,2% у шарі надкритичного діоксиду вуглецю, що підігрівається знизу, і спостерігається поблизу нижньої межі шару. Описано порядок проведення надкритичної флюїдної екстракції екстракції діоксидом вуглецю, при якому концентрація комплексів ізотопу ²³⁵U у надкритичному флюїдної екстракції буде вище природної.