Use of time series models to forecast the evolution of corrosion pit in steel rebars

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Abstract: This paper presents the time series method to forecast the evolution of pitting depth in corroded reinforcing steel bars. Basic time series analysis models are introduced, and the method for establishing the autoregressive integrated moving average (ARIMA) model is described through an example. Based on ARIMA model, the pitting depth in reinforcing steel bars under two different corrosion environments is predicted. The results show that ARIMA model can describe the variation tendency of pitting depth in corroded reinforcing steel bars quantitatively. The predicted values and the observed ones are in good conformity.

Keywords: time series analysis, autoregressive integrated moving average model, pitting evolution, steel rebars.

Представлен метод временных рядов для прогнозирования развития повреждений в проржавевших армирующих стальных стержнях. Определены базовые модели анализа временных рядов. Метод для установления авторегрессии интегрированный скользящей средней модели (ARIMA) описывается на примере. На основе модели ARIMA, прогнозируется глубина точечной коррозии в армирующих стальных стержнях в двух различных средах. Результаты показывают, что ARIMA модель может описать качественно и количественно различные тенденции глубины повреждений в проржавевших армирующих стальных стержнях. Прогнозируемые значения и наблюдаемые находятся в хорошем соответствии.

Використання моделей тимчасових рядів для прогнозування еволюції корозією в сталевих арматурних прутках. $Cn\ddot{u}\ I\partial o h$

У роботі представлений метод часових рядів для прогнозування розвитку глибини іржавіння в кородованих армуючих сталевих стрижнях. Представлені основні моделі аналізу часових рядів і описаний на прикладі метод створення моделі авторегресивного інтегрованого рухомого середнього (ARIMA). На основі моделі ARIMA передбачена глибина іржавіння в армуючих сталевих стрижнях в двох різних кородуючих середовищах. Результати показують, що модель ARIMA може кількісно описувати тенденції зміни глибини іржавіння в кородованих армуючих сталевих стрижнях. Передбачені значення знаходяться в хорошій згоді із тими, що спостерігалися.

1. Introduction

Structure deterioration induced by corrosion of reinforcing bars is one of the major problems in reinforced concrete structures. How to forecast the pitting depth of corroded reinforcing bars are problems of current research. Owing to the discreteness and transient behavior of steel corrosion, it is difficult to track the complete process of pitting depth evolution.

The quantitative evaluation of pitting depth evolution mainly depends on the actual measurement of pitting depth at different position, which belongs to post-operation analysis. Present studies indicate that lots of factors, such as environment, stress state and service time, can influence the characteristics of steel corrosion [1,2]. It is difficult to establish an effective theoretical model for pitting depth evolution.

A time series is a set of sequential data points, measured typically at successive points in time or space at uniform intervals. Time series analysis comprises methods for analyzing time series data in order to extract meaningful statistics and other characteristics of the data, which can be used to describe, explain, predict, and control changes through time of selected variables [3]. This method has already been applied in structural health monitoring widely [4-7]. Kim applies time series analysis to investigate whether the groundwater quality in the coastal area is affected by the tide [8]. Erdopan also applies time series analysis to describe the dynamic movements of suspension bridges [9].

The surface profile of corroded reinforcing bar is a random sequence in spatial order. The fluctuation of pitting depth is a function of depth, instead of a function of time. The long wavelength of roughness corresponds to low frequency component in time domain, and vice versa.

Based on time series analysis, this paper is aimed to develop a new approach to forecasting the pitting depth evolution in reinforcing steel bars. By extracting the abundant information embedded in local pitting depth, the evolution law of corroded surface profile can be predicted. The results of this analysis will become the basis for corrosion damage evolution of corroded reinforcing steel bars.

2. Experimental

A commercial hot rolled plain steel bar type HPB235 (with nominal diameter of 12mm) according to ISO Standards 6935-1 was used. The specimen used for the accelerated wet-dry cycle corrosion test was about 400mm. The two end parts of the specimen (each is about 125mm) were coated with anticorrosive grease and plastic film. The middle part of the specimen (about 150mm) was designed as the corrosion region, as is shown in Figure 1. The salt solution was prepared by dissolving 5 parts by mass of sodium chloride (NaCl) into 95 parts of distilled water. The simulated concrete pore solution was made up of 0.6 M potassium hydroxide (KOH) + 0.2M sodium hydroxide (NaOH) + 0.001 M calcium hydroxide (Ca(OH)₂). The derusting solution was prepared by mixing 3% hexamethylene tetramine (analytical reagent) into 97 parts diluted hydrochloric acid [10].

To determine the corrosion characteristics of reinforcing bar in chloride-free and chloride-contaminated simulated concrete solutions, four specimens were subjected to wet-dry cycle corrosion test. Two specimens (denoted as SC) were regularly sprayed using the salt solution and the other two specimens (denoted as SK)



Fig. 1. Specimens of accelerated wet-dry cycle corrosion test.



a) Before de-rusting



b) After de-rusting

Fig. 2. Reinforcing bar specimen before and after de-rusting.

were regularly sprayed using the mixture of salt solution and simulated concrete pore solution every 24 hours. When the test was completed, the specimens were washed using the derusting solution to remove corrosion products, as is shown is Figure 2. The corrosion mass loss ratio then was calculated, as is shown in Table 1. Along the length of corroded reinforcing steel bars, the pitting depth were measured by using single cusp dialgauge (with accuracy of 0.01mm) at intervals of 2.5mm length [11].

3. Basic theory of time series analysis

3.1 Classification of time series model

Let $\{X_i\}$ be stationary series with zero mean and $\{a_i\}$ be white noise, $E(a_sX_t)=0$ (s>t), which can satisfy Eq. (1),

$$\begin{split} & X_{t} - \varphi_{1} X_{t-1} - \varphi_{2} X_{t-2} - \ldots - \varphi_{p} X_{t-p} \\ & = a_{t} - \theta_{1} a_{t-1} - \theta_{2} a_{t-2} - \ldots - \theta_{q} a_{t-q} \end{split} \tag{1}$$

Table 1. Test parameters of reinforcing bar specimens under chloride attacks

Code	corrosion mass loss ratio [%]	Code	corrosion mass loss ratio [%]
SC-P1	1.25	SK-P1	0.92
SC-P2	2.82	SK-P2	1.99

Table 2. Autocorrelation and partial autocorrelation coefficient of different models

Model Autocorrelation coefficient Partial correlation coefficient		AR(p)	MA(q)	ARMA(p,q)	
		tail	truncation of order q	tail	
		truncation of order p	tail	tail	

where $\varphi_1, \varphi_2, ..., \varphi_p$ is autoregressive coefficient and $\theta_1, \theta_2, ..., \theta_q$ is moving average coefficient. Then $\{X_t\}$ is referred to as ARMA(p,q), which means autoregressive moving average model. p,q are the orders of the model.

By introducing postpone operator B,

$$B^k X_t = X_{t \cdot k}$$
 (k is positive integer)
 $B^k a_t = a_{t \cdot k}$ (2)
 $B^k c = c$ (c is constant)

and let

$$\varphi(B) = 1 - \varphi_1 B^1 - \varphi_2 B^2 - \dots - \varphi_p B^p
\theta(B) = 1 - \theta_1 B^1 - \theta_2 B^2 - \dots - \theta_p B^q$$
(3)

Then ARMA(p,q) can be expressed as Eq. (4).

$$\varphi(B)X_{t} = \theta(B)a_{t} \tag{4}$$

When q = 0, then ARMA(p,0) can be transformed into Eq. (5), denoted as AR(p).

$$X_{t} = \varphi_{1}X_{t-1} + \varphi_{2}X_{t-2} + \dots + \varphi_{p}X_{t-p} + a_{t}$$
 (5)

When p = 0, then ARMA(0,q) can be transformed into Eq. (6), denoted as MA(q).

$$X_{t} = a_{t} - \theta_{1} a_{t-1} - \theta_{2} a_{t-2} - \dots - \theta_{n} a_{t-n}$$
 (6)

In many practical fields, the observed data sequence is nonstationary series, which needs smooth processing. Then difference operator ∇ can be defined as follow,

$$\nabla X_t = X_t - X_{t-1} \tag{7}$$

The relationship between difference operator ∇ and postpone operator B is shown in Eq. (8)

$$\nabla^d = (1 - B)^d \tag{8}$$

By using difference transformation of order d $(\nabla^d X_t)$, nonstationary series $\{X_t\}$ can be transformed into stationary series. Then Eq. (9) can be derived from Eq. (4),

$$\varphi(B)(1-B)^d X_{t} = \theta(B)a_{t} \tag{9}$$

Eq. (9) is referred to as ARIMA(p,d,q), which means autoregressive integrated moving average model [12, 13].

3.2 The establishment of ARIMA(p,d,q)

The ARIMA model takes three steps to establish: model recognition, model estimation and model checking.

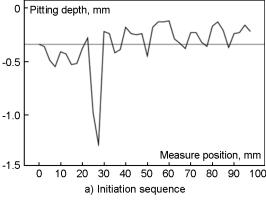
The key in pattern recognition is to determine the order of autoregression (p), difference (d) and moving average (q). Parameter d can be estimated by scatter chart. If no tendency occurred, it shows that the time series is a stationary sequence and parameter d = 0. Otherwise, the nonstationary sequence should be transformed into stationary sequence by using difference transformation, and parameter d equals to the difference order. Parameter pand q can be initially estimated by the tail and truncation properties of autocorrelation coefficient and partial correlation coefficient, as is shown in Table 2. Besides, BIC criterion is also suitable for order estimation. Practices show that smaller statistical magnitude is better.

Model estimation is based on mass observed data and model parameter can be estimated from these sample data. The most frequently used parameter estimation methods include related moment estimation, least square estimation and maximum likelihood estimation.

After the model recognition and estimation, the time series forecasting model can be established preliminary. Whether the model is correct or not mainly depends on model checking by correlation function test. If the time series forecasting model is correct, the residual sequence generated by estimated and the observed value should be white noise sequence [14, 15].

3.3 The application of time series analysis to forecast the pitting depth in reinforcing bars

By using statistical software SPSS and test data, the ARIMA(p,d,q) modelling process of is discussed in detail. The pitting depth sequence is plotted according to the observed data covered the 100 mm corrosion length of the specimen. As is shown in Figure 3(a), the mean value of this sequence is significantly different from zero, which indicates that the pitting depth sequence is a nonstationary series. By first order difference transformation, a stationary series can be obtained, as is shown in Figure 3(b). Therefore, parameter d is initially estimated as 1.



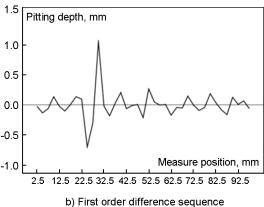
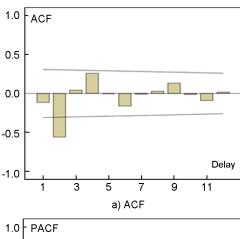


Fig. 3. Before and after difference sequence.

Figure 4 plots the autocorrelation function (ACF) and partial autocorrelation function (PACF) diagrams of first order difference sequence. The value of delay order is [n/4] where n is the number of sample and $[\]$ means rounding operation. As is shown in Figure 4, the ACF and PACF of difference sequence present damped sine waveform, which can be seemed as tail or second order truncation. According to the criterion presented in Table 2, two time series forecasting models, ARIMA(2,1,0) and ARIMA(2,1,2), are initially recognized.

The model parameters of ARIMA(2,1,0) and ARIMA(2,1,2) are calculated by SPSS, as is demonstrated in Table 3. In comparison, BIC statistical magnitude of ARIMA(2,1,0) is smaller than that of ARIMA(2,1,2). Therefore, is more suitable for this case.

Figure 5 shows the white noise testing of residual sequence of *ARIMA*(2,1,0). The autocorrelation coefficients of residual sequence are all located in stochastic intervals, which



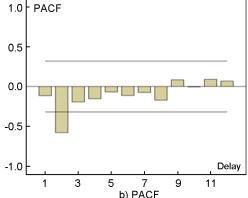


Fig. 4. Autocorrelation and Partial autocorrelation diagram.

indicate that there exists no significant difference with zero. The residual sequence is a white noise sequence and the model can pass the check.

The mathematical model can be expressed as Eq. (10).

$$(1 - \varphi_1 B^1 - \varphi_2 B^2)(1 - B)X_t = a_t + c \quad (10)$$

By substituting the parameters shown in Table 3 into Eq. (10), the time series forecasting model of observed pitting depth can be expressed as Eq. (11). In order to verify the rationality of time series forecasting model, the observed pitting depth covered the 100mm-120mm corrosion length of the specimen is predicted by ARIMA(2,1,0) and ARIMA(2,1,2). As is shown in Figure 6 and Figure 7, the predicted results of ARIMA(2,1,0) is more precise than that of ARIMA(2,1,2).

Table 3. Parameters of ARIMA model

Parameter	AR(1)	AR(2)	MA(1)	MA(2)	Const	BIC
	(φ_1)	(φ_2)	(θ_1)	(θ_2)	(c)	BIC
ARIMA (2,1,0)	-0.179	-0.561			0.005	-2.965
ARIMA (2,1,2)	-0.032	-0.230	0.459	0.536	0.009	-2.854

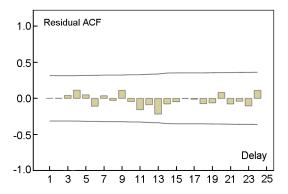


Fig. 5. Residual autocorrelation function diagram of ARIMA(2,1,0) model.

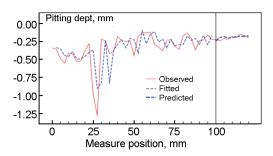


Fig. 6. Prediction of ARIMA(2,1,0) model.

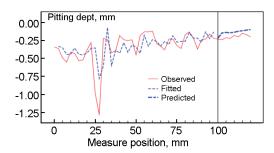


Fig. 7. Prediction of ARIMA(2,1,2) model.

$$X_{t} = 0.821X_{t-1} - 0.382X_{t-2} + + 0.561X_{t-3} + a_{t} + 0.005$$
 (10)

By using the modeling method mentioned above, the time series forecasting models of four specimens are established. As is demonstrated in Figure 8, the model predictions agree very well with experimental measurements.

4. Conclusions

Hot rolled plain steel bars were corroded by accelerated wet-dry cycle corrosion test, and the pitting depth of corroded steel bars was measured by using single cusp dialgauge. By introducing time series analysis into the research field of reinforced concrete, the modeling method of time series analysis has been elaborated. The autoregressive integrated moving average model ARIMA(p,d,q) has been established to forecast the pitting depth of reinforcing bars.

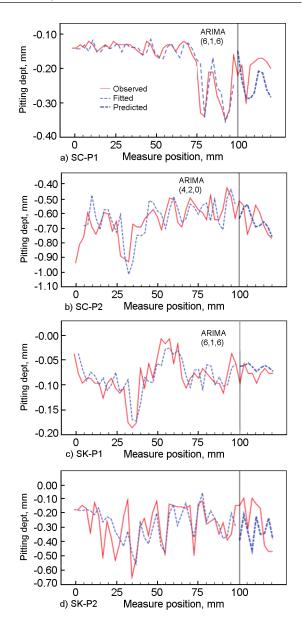


Fig. 8. Time series prediction of pitting depth.

The model predictions agree very well with experimental measurements.

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